

REVISION NOTICE

RELEASED RN

DOCUMENT NO: 167K096		REV TO: 02		1		RELEASE DATE: 03/31/2008		2		COMPLETE REVISION CONSISTS OF: Points .01 to .02		4		RN NUMBER: L65B8.02		5	
DOCUMENT NAME: CABLE ASSEMBLY						STANDARD RN		3				SHEET 1 OF 8		6			

7. RN ORIGINATOR: R P SATHI (410) 471-8852 03/24/2008		10. ACTION / AFFECTED:		12. REASON FOR CHANGE:	
		☒ DFTG ☒ MFG ☒ QUALITY ☐ FIELD ☐ MRP		☒ ENGINEERING ☐ SPARES & LOGISTICS ☐ RELIABILITY ☒ PURCHASING ☐ REF DOCUMENT ☐ OTHER	
8. RN SUBMITTED TO: W E SMITH (410) 765-6702 03/24/2008				Update drawing to meet SOW requirements.	
				13. REASON CODE: G85744A8U	
				15. ERR / ECN NUMBER:	
9. CHANGE REQUESTED BY: M O BLOND (410) 471-3007		11. DRAFTING CHARGE: N/A-SEE MGMT		14. UNIT: FSS	
				16. CI NUMBER: 04	
17. ORIGINATING PROGRAM: FSS-P		18. CONTRACT NUMBER: 3AAFLT-07-B-0004		19. CLASS: 1	
				20. ECP / SCP NUMBER:	

21. EFFECTIVITY:
FSS-P System 1001 and Up.

22. DRAFTING INSTRUCTIONS
See attached sheets for Drafting Instructions.

23. MANUFACTURING INSTRUCTIONS
Effect on Graphic: Document's Graphic is affected by the RN change.
NGC Manufacturing to work to this RN for Systems 1001 thru 1005.
No effect to NGC Manufacturing - Vendor to work to this RN for Systems 1006 and up.

24. QUALITY INSTRUCTIONS
Inspect to this RN.

27. ENGINEERING INSTRUCTIONS
Add stress relief to connector.

U2-13041
U2-12917
U2-12942
U2-13043
U2-13079

L65B8.02

COMPUTER GENERATED

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30. PURCHASING INSTRUCTIONS
Cable Assembly P/NS 167K096G01 through G05, are items 043 through 047 on NHAS 173K571G01 and 173K571G02, CABLE SETS, ATMS, 96 and 360 OUTPUTS. P/N 167K096G02 is also used as item 059 on NHA 173K724G01, CABLE SET, STAND-ALONE MAIL PREP.
These are purchased cables from Turck on POS 4501000307, item 3300, 3600, 3800, 4000 and 4500994436, item 1600.
This revision corrects drawing graphics to reflect Turck manufacturing practices. No cost, or schedule impact from this RN.
Purchasing to send to Turck for information. MRP and Purchasing to incorporate into outstanding POS.
Instructions CAE 3/31/08.

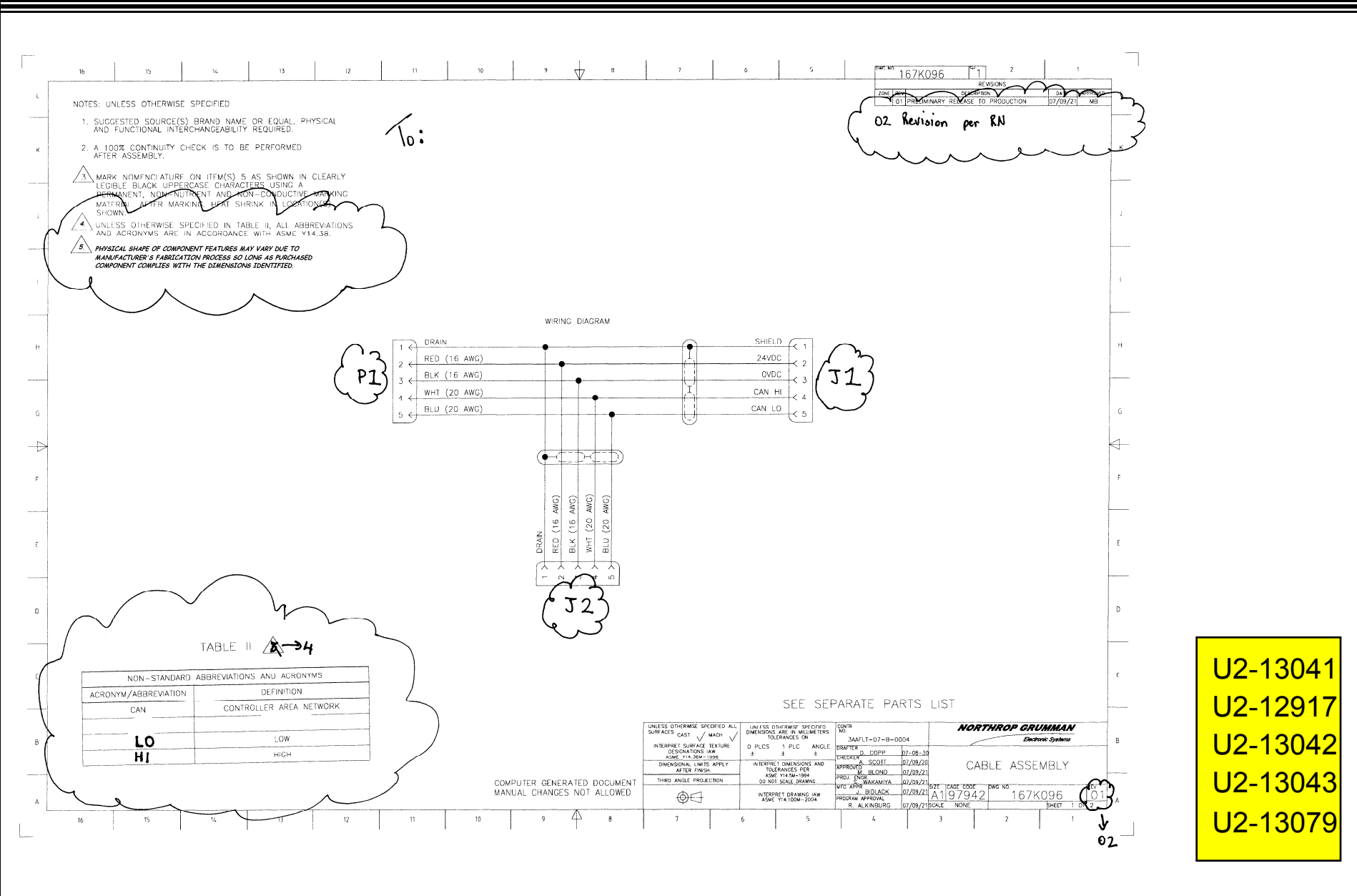
U2-13041
U2-12917
U2-13042
U2-13043
U2-13079

L65B8.02

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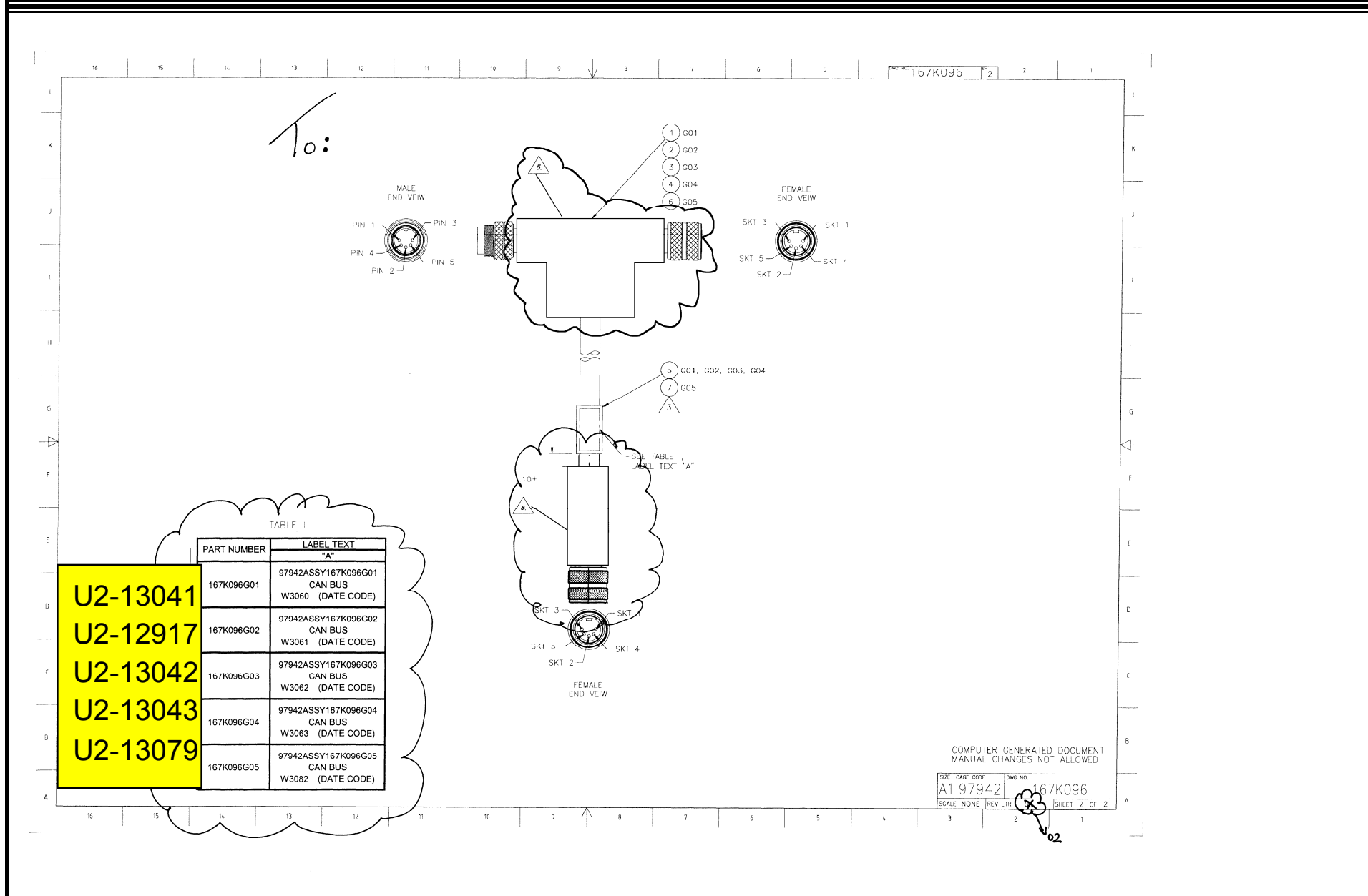
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SHEET **4** OF **8**

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SHEET **6** OF **8**

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70. DOCUMENT TABULATIONS

DOCUMENT NUMBER	REV TO	AFFECTS		DOCUMENT NAME
		GR	PL	
167K096	02	Yes	No	CABLE ASSEMBLY

75. ELECTRONIC SIGNATURES

PROGRAM	NAME	FUNCTION	DATE
FSS-P	J E MORRILL	CCB Chairperson, Originating	03/31/2008
	C A EISENHART	Materials Manager	03/31/2008
	A L BOTESCU	Integrated Logistics Support	03/25/2008
	J C DALGLEISH	Draftsperson	03/25/2008
	C A EISENHART	Materials Manager	03/31/2008
	C IRANI	Components Engineering	03/24/2008
	W H LESLIE	Integrated Logistics Support	03/27/2008
	B D MCNELIS	Field Engineering	03/28/2008
	M W PARTIN	Quality	03/24/2008
	P A PITRONE	Engineering	03/26/2008
	J L BIDLACK	Program Operations	03/26/2008
	R K ALKINBURG	Engineering	03/24/2008
	B A GOLDSTEIN	Program Management	03/25/2008
	K A ROSENBERGER	Supervisor	03/24/2008

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RN REASON CODE

Category G - Design Engineering Changes
Root Cause 8 - EE/ME--Design Update After BB/Prototype Testing
Prevention 5 - No Suggestions (No specific lessons learned that need to be documented)
Product Phase 7 - System Integration & Test
Program Type 4 - Production
Common Product Team 4 - Cabling
Equipment Type A - Mechanical Integration (Postal, shelters, system racks, system cooling)
Cost Center 8U

U2-13041
U2-12917
U2-13042
U2-13043
U2-13079